

# OEM miniature resistance thermometer

## Thread-mounted

### Models TR31-3 and TR31-K

WIKA data sheet TE 60.31



further approvals  
see page 11

#### Applications

- Machine building, plant and vessel construction
- Propulsion technology, hydraulics

#### Special features

- Very compact design, high vibration resistance and fast response time
- With direct sensor output (Pt100, Pt1000 in 2-, 3- or 4-wire connection) or integrated transmitter with 4 ... 20 mA output signal
- Integrated transmitter is individually parameterisable with free-of-charge WIKAsoft-TT PC configuration software
- Sensor element with accuracy class A in accordance with IEC 60751

#### Description

Resistance thermometers of this series are used as universal thermometers for the measurement of liquid and gaseous media in the range  $-50 \dots +250 \text{ }^{\circ}\text{C}$  ( $-58 \dots +482 \text{ }^{\circ}\text{F}$ ). For application in hazardous areas, intrinsically safe versions are available. They can be used for pressures up to 140 bar with 3 mm sensor diameters and up to 270 bar with 6 mm sensor diameters, depending on the instrument version. All electrical components are protected against humidity (IP67 or IP69K) and designed to withstand vibration (20 g, depending on instrument version).

The resistance thermometer is available with direct sensor output or integrated transmitter, which can be configured individually via the PC configuration software WIKAsoft-TT. Measuring range, damping, error signalling per NAMUR NE43 and TAG no. can be adjusted.

Insertion length, process connection, sensor and connection method can each be selected for the respective application within the order information. The model TR31 resistance thermometer consists of a thermowell with a fixed process



**Fig. left: Resistance thermometer with M12 x 1, model TR31-3**

**Fig. centre: Resistance thermometer with directly connected cable, model TR31-K**

**Fig. right: M12 x 1 adapter to DIN EN 175301-803 angular connector**

connection and is screwed directly into the process. The electrical connection depends on the design and is made with an M12 x 1 circular connector or via a directly connected cable. For the M12 x 1 circular connector, an adapter for electrical connection with angular connector per DIN EN 175301-803 form A (patent, property right registered under no. 001370985) is optionally available. As a special feature, the miniature OEM resistance thermometer is also available in customer-specific designs.

## Sensor

The sensor is located in the tip of the thermometer.

The resistance thermometers of the series TR31 are designed for direct installation into the process. Using it in an additional thermowell is not advisable.

Sensor diameter in mm	Process connection						
	G ¼ B	G ¾ B	G ½ B	¼ NPT	½ NPT	M12 x 1.5	M20 x 1.5
3	x	x	x	x	x	x	x
6	x	x	x	x	x	x	x

other process connections on request

Sensor tube length										
Sensor diameter in mm	Insertion length U <sub>1</sub> in mm									
	50	75	100	120	150	200	250	300	350	400
3	x	-	-	-	-	-	-	-	-	-
6	x	x	x	x	x	x	x	x	x	x

## Specifications

Thermometer with direct sensor output with Pt100 (model TR31-x-x-Px) or Pt1000 (model TR31-x-x-Sx)	
<b>Temperature range</b> ■ Class A ■ Class B	Without neck tube -30 ... +150 °C (-22 ... +302 °F) With neck tube -30 ... +250 °C (-22 ... +482 °F) <sup>1)</sup> Without neck tube -50 ... +150 °C (-58 ... +302 °F) With neck tube -50 ... +250 °C (-58 ... +482 °F) <sup>1)</sup>
<b>Temperature at connector or at the directly connected cable</b>	Max. 85 °C (185 °F)
<b>Measuring element</b>	■ Pt100 (measuring current: 0.1 ... 1.0 mA) ■ Pt1000 (measuring current: 0.1 ... 0.3 mA)
<b>Connection method</b>	■ 2-wire The lead resistance is recorded as an error in the measurement. ■ 3-wire With a cable length of 30 m or longer, measuring deviations can occur. ■ 4-wire The lead resistance can be ignored.
<b>Tolerance value of the measuring element per IEC 60751</b>	■ Class A ■ Class B at 2-wire
<b>Electrical connection</b>	■ M12 x 1 circular connector (4-pin) ■ Directly connected cable
<b>Explosion protection (option)</b>	Intrinsically safe to Ex i (ATEX) gas/dust (for further information see "Further specifications for explosion-protected version")

For detailed specifications for Pt sensors, see Technical information IN 00.17 at [www.wika.com](http://www.wika.com).

1) Version with mineral-insulated sheathed cable can be used up to 300 °C (572 °F).

Thermometer with transmitter and 4 ... 20 mA output signal (model TR31-x-x-TT)	
Temperature range	Without neck tube -30 ... +150 °C (-22 ... +302 °F) With neck tube -30 ... +250 °C (-22 ... +482 °F) <sup>1) 2)</sup>
Measuring element	Pt1000
Connection method	2-wire
Tolerance value of the measuring element per IEC 60751	Class A
Measuring deviation of the transmitter per IEC 60770	±0.25 K
Total measuring deviation in accordance with IEC 60770	Measuring deviation of the measuring element + the transmitter
Measuring span	Minimum 20 K, maximum 300 K
Basic configuration	Measuring range 0 ... 150 °C (32 ... 302 °F), other measuring ranges are adjustable
Analogue output	4 ... 20 mA, 2-wire
Linearisation	Linear to temperature per IEC 60751
Linearisation error	±0.1 % <sup>3)</sup>
Switch-on delay, electrical	Max. 4 s (time before the first measured value)
Warming-up period	After approx. 4 minutes, the instrument will function to the specifications (accuracy) given in the data sheet.
Current signals for error signalling	Configurable in accordance with NAMUR NE43 downscale ≤ 3.6 mA          upscale ≥ 21.0 mA
Sensor short-circuit	Not configurable, in accordance with NAMUR NE43 downscale ≤ 3.6 mA
Sensor current	< 0.3 mA (self-heating can be ignored)
Load R <sub>A</sub>	$R_A \leq (U_B - 10 \text{ V}) / 23 \text{ mA}$ with R <sub>A</sub> in Ω and U <sub>B</sub> in V
Effect of load	±0.05 % / 100 Ω
Power supply U <sub>B</sub>	DC 10 ... 30 V
Max. permissible residual ripple	10 % generated by U <sub>B</sub> < 3 % ripple of the output current
Power supply input	Protected against reverse polarity
Power supply effect	±0.025 % / V (depending on the power supply U <sub>B</sub> )
Influence of the ambient temperature	0.1 % of span / 10 K T <sub>a</sub>
Electromagnetic compatibility (EMC) <sup>5)</sup>	EN 61326 emission (group 1, class B) and interference immunity (industrial application) <sup>4)</sup> , configuration at 20 % of the full measuring range
Temperature units	Configurable °C, °F, K
Info data	TAG no., description and user message can be stored in transmitter
Configuration and calibration data	Permanently stored
Electrical connection	<ul style="list-style-type: none"> <li>■ M12 x 1 circular connector (4-pin)</li> <li>■ Directly connected cable</li> </ul>
Explosion protection (option)	Intrinsically safe to Ex i (ATEX) gas/dust (for further information see "Further specifications for explosion-protected version")

Case	
Material	Stainless steel
Ingress protection	IP67 and IP69 per IEC/EN 60529, IP69K per ISO 20653 The stated ingress protection only applies when plugged in using mating connectors that have the appropriate ingress protection. IP67 per IEC/EN 60529
<ul style="list-style-type: none"> <li>■ Case with connected connector or directly connected cable <sup>6)</sup></li> <li>■ Coupler connector, not connected</li> </ul>	
Weight in kg	Approx. 0.2 ... 0.7 (depending on version)
Dimensions	See "Dimensions in mm"

Readings in % refer to the measuring span

1) Version with mineral-insulated sheathed cable can be used up to 300 °C (572 °F).

2) The temperature transmitter should therefore be protected from temperatures over 85 °C (185 °F).

3) ±0.2 % for measuring ranges with a lower limit less than 0 °C (32 °F)

4) Use resistance thermometers with shielded cable, and ground the shield on at least one end of the lead, if the lines are longer than 30 m or leave the building. The instrument must be operated grounded.

5) During transient interferences (e.g. burst, surge, ESD) take into account an increased measuring deviation of up to 2 %.

6) Not tested at UL



## Further specifications for explosion-protected version (optional)

### ■ Thermometer with transmitter and 4 ... 20 mA output signal (model TR31-x-x-TT)

#### Marking:

Hazardous gas atmosphere	Temperature class	Ambient temperature range ( $T_a$ )	Maximum surface temperature ( $T_{max}$ ) at the sensor or thermowell tip
II 1G Ex ia IIC T1 - T6 Ga II 1/2G Ex ia IIC T1 - T6 Ga/Gb II 2G Ex ia IIC T1 - T6 Gb	T6	-40 ... +45 °C	$T_M$ (medium temperature) + self-heating (15 K) Pay attention to the specific conditions for safe use.
	T5	-40 ... +60 °C	
	T4	-40 ... +85 °C	
	T3	-40 ... +85 °C	
	T2	-40 ... +85 °C	
	T1	-40 ... +85 °C	

Hazardous dust atmosphere	Power $P_i$	Ambient temperature range ( $T_a$ )	Maximum surface temperature ( $T_{max}$ ) at the sensor or thermowell tip
II 1D Ex ia IIIC T135 °C Da II 1/2D Ex ia IIIC T135 °C Da/Db II 2D Ex ia IIIC T135 °C Db	750 mW	-40 ... +40 °C	$T_M$ (medium temperature) + self-heating (15 K) Pay attention to the specific conditions for safe use.
	650 mW	-40 ... +70 °C	
	550 mW	-40 ... +85 °C	

#### Safety-related maximum values for the current loop circuit (+ and - connections):

Parameters	Hazardous gas atmosphere	Hazardous dust atmosphere
Terminals	+ / -	+ / -
Voltage $U_i$	DC 30 V	DC 30 V
Current $I_i$	120 mA	120 mA
Power $P_i$	800 mW	750/650/550 mW
Effective internal capacitance $C_i$	29.7 nF	29.7 nF
Effective internal inductance $L_i$	Negligible	Negligible
Maximum self-heating at the sensor or thermowell tip	15 K	15 K

■ Thermometer with direct sensor output with Pt100 (model TR31-x-x-Px) or Pt1000 (model TR31-x-x-Sx)

Marking:

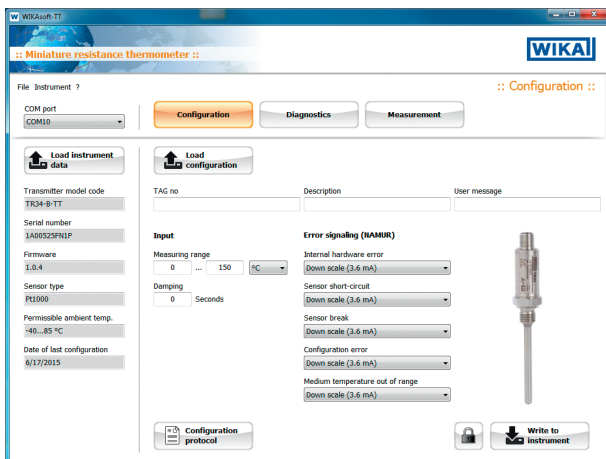
Marking	Temperature class	Ambient temperature range (T <sub>a</sub> )	Maximum surface temperature (T <sub>max</sub> ) at the sensor or thermowell tip
II 1G Ex ia IIC T1 - T6 Ga II 1/2G Ex ia IIC T1 - T6 Ga/Gb II 2G Ex ia IIC T1 - T6 Gb	T6	-50 ... +80 °C	T <sub>M</sub> (medium temperature) + self-heating Pay attention to the specific conditions for safe use.
	T5	-50 ... +85 °C	
	T4	-50 ... +85 °C	
	T3	-50 ... +85 °C	
	T2	-50 ... +85 °C	
	T1	-50 ... +85 °C	

Marking	Power P <sub>i</sub>	Ambient temperature range (T <sub>a</sub> )	Maximum surface temperature (T <sub>max</sub> ) at the sensor or thermowell tip
II 1D Ex ia IIIC T135 °C Da II 1/2D Ex ia IIIC T135 °C Da/Db II 2D Ex ia IIIC T135 °C Db	750 mW	-50 ... +40 °C	T <sub>M</sub> (medium temperature) + self-heating Pay attention to the specific conditions for safe use.
	650 mW	-50 ... +70 °C	
	550 mW	-50 ... +85 °C	

Safety-related maximum values for the current loop circuit (connections in accordance with pin assignment 1 - 4):

Parameters	Gas applications	Dust applications
Terminals	1 - 4	1 - 4
Voltage U <sub>i</sub>	DC 30 V	DC 30 V
Current I <sub>i</sub>	550 mA	250 mA
Power P <sub>i</sub>	1.500 mW	750/650/550 mW
Effective internal capacitance C <sub>i</sub>	Negligible	Negligible
Effective internal inductance L <sub>i</sub>	Negligible	Negligible
Maximum self-heating at the sensor or thermowell tip	(R <sub>th</sub> ) = 335 K/W	(R <sub>th</sub> ) = 335 K/W

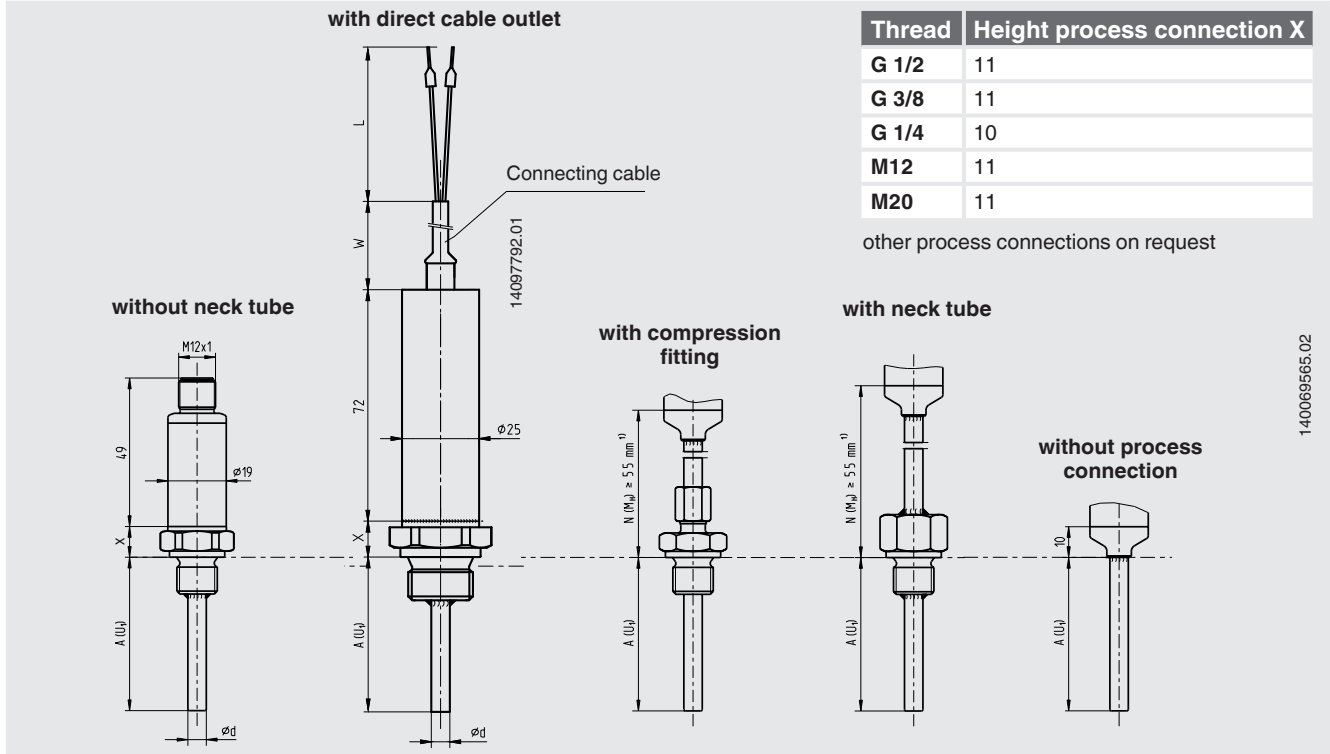
## Configuration software WIKAsoft-TT



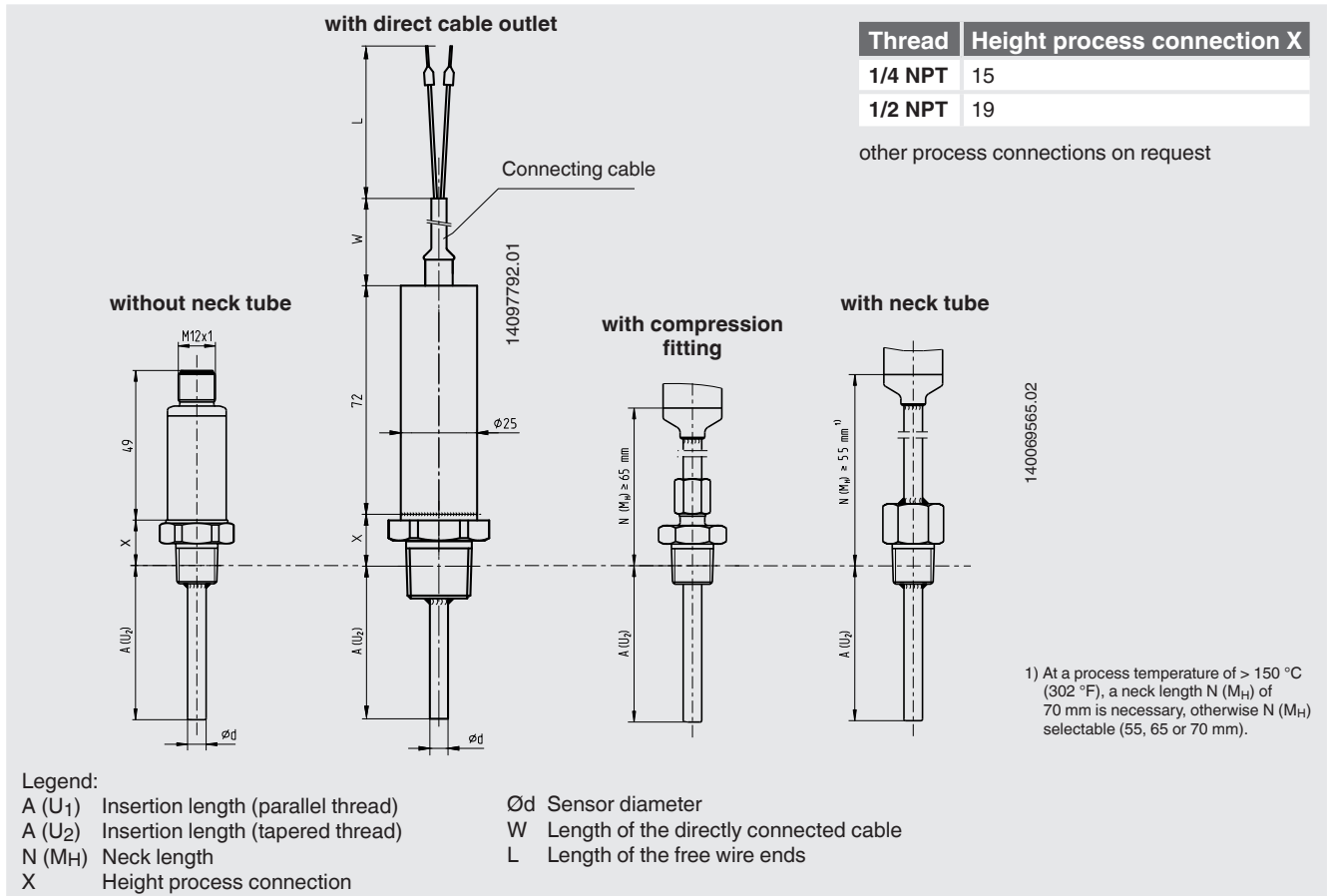
Configuration software (multilingual) as a download from [www.wika.com](http://www.wika.com)

# Dimensions in mm


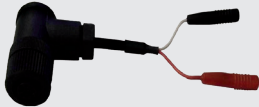


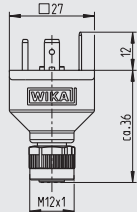







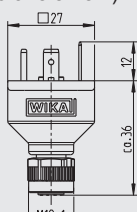








## Process connection with parallel threads (or without process connection)



## Process connection with tapered thread



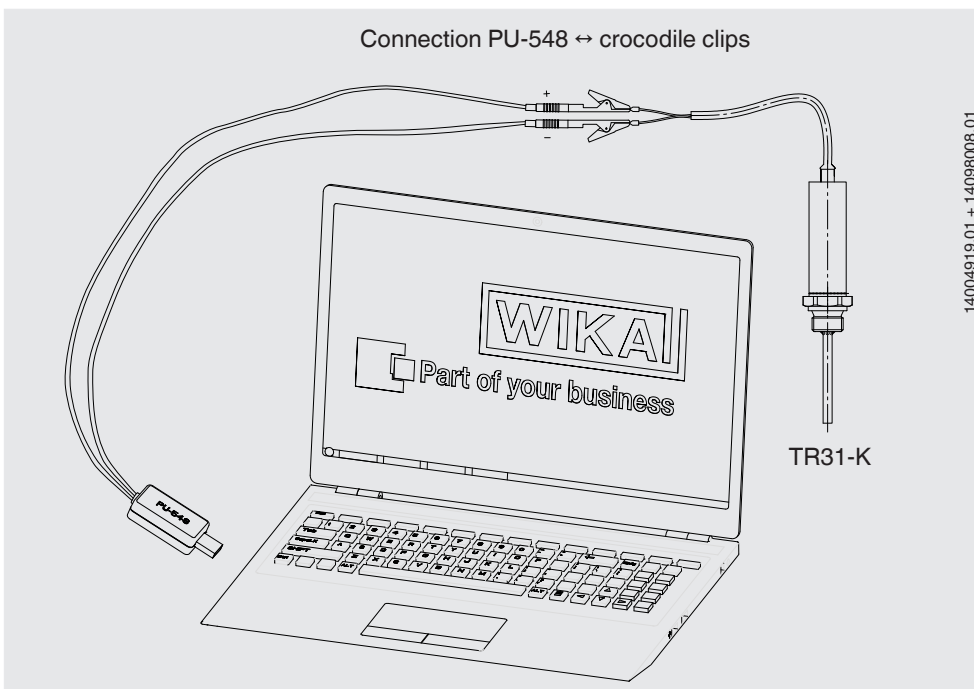
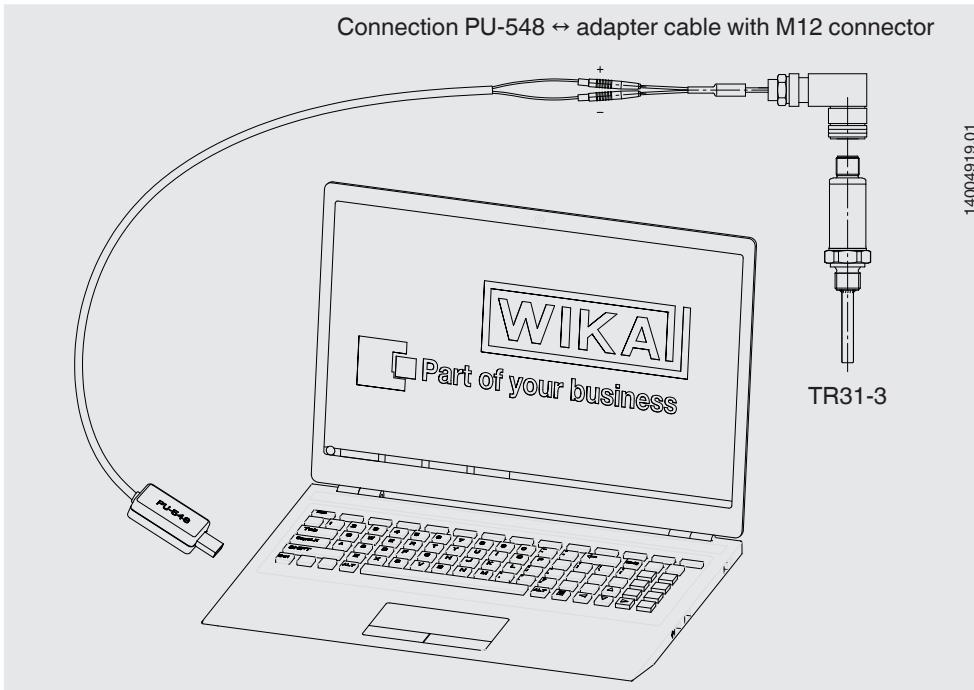
## Accessories

Model	Special features	Order no.			
<b>Programming unit</b> <b>Model PU-548</b> 	<ul style="list-style-type: none"> <li>■ Easy to use</li> <li>■ LED status display</li> <li>■ Compact design</li> <li>■ No further voltage supply needed, neither for the programming unit nor for the transmitter</li> </ul> <p>(replaces programming unit model PU-448)</p>	14231581			
<b>Adapter cable M12 to PU-548</b> 	Adapter cable for the connection of a model TR31 resistance thermometer to the model PU-548 programming unit	14003193			
<b>Crocodile clip set</b> 	Crocodile clips for the connection of the model TR31-K resistance thermometer with directly connected cable with the model PU-548 programming unit	14097967			
<b>M12 x 1 transmitter adapter to angular connector</b> <b>DIN EN 175301-803</b> (yellow female connector element)  	Adapter for the connection of a resistance thermometer with a DIN EN 175301-803 form A angular connector with a 4 ... 20 mA output signal (data sheet AC 80.17) <table border="0" style="width: 100%; margin-top: 10px;"> <tr> <td style="width: 33%; text-align: center;"> <b>M12 x 1 connector</b>   </td> <td style="width: 33%; text-align: center;"> <b>Angular connector</b>   </td> <td style="width: 33%; vertical-align: top;">           Case: PA            Ambient temperature: -40 ... +115 °C            Union nut: zinc diecast            Contacts: copper-zinc alloy, tin-plated            Dielectric strength: 500 V            Ingress protection: IP65         </td> </tr> </table>	<b>M12 x 1 connector</b> 	<b>Angular connector</b> 	Case: PA Ambient temperature: -40 ... +115 °C Union nut: zinc diecast Contacts: copper-zinc alloy, tin-plated Dielectric strength: 500 V Ingress protection: IP65	14069503
<b>M12 x 1 connector</b> 	<b>Angular connector</b> 	Case: PA Ambient temperature: -40 ... +115 °C Union nut: zinc diecast Contacts: copper-zinc alloy, tin-plated Dielectric strength: 500 V Ingress protection: IP65			
<b>M12 x 1 Pt adapter to angular connector</b> <b>DIN EN 175301-803</b> (black female connector element)  	Adapter for the connection of the resistance thermometer with a DIN EN 175301-803 form A angular connector with direct resistance output signal (data sheet AC 80.17) <table border="0" style="width: 100%; margin-top: 10px;"> <tr> <td style="width: 33%; text-align: center;"> <b>M12 x 1 connector</b>   </td> <td style="width: 33%; text-align: center;"> <b>Angular connector</b>   </td> <td style="width: 33%; vertical-align: top;">           Case: PA            Ambient temperature: -40 ... +115 °C            Union nut: zinc diecast            Contacts: copper-zinc alloy, tin-plated            Dielectric strength: 500 V            Ingress protection: IP65         </td> </tr> </table>	<b>M12 x 1 connector</b> 	<b>Angular connector</b> 	Case: PA Ambient temperature: -40 ... +115 °C Union nut: zinc diecast Contacts: copper-zinc alloy, tin-plated Dielectric strength: 500 V Ingress protection: IP65	14061115
<b>M12 x 1 connector</b> 	<b>Angular connector</b> 	Case: PA Ambient temperature: -40 ... +115 °C Union nut: zinc diecast Contacts: copper-zinc alloy, tin-plated Dielectric strength: 500 V Ingress protection: IP65			
<b>Angular connector</b> 	Per DIN EN 175301-803 form A	11427567			
<b>Sealing for angular connector</b> 	For use with angular connector DIN EN 175301-803-A EPDM, brown	11437902			
<b>M12 connection cable</b>	Cable socket straight, 4-pin, ingress protection IP67 <ul style="list-style-type: none"> <li>■ Temperature range -20 ... +80 °C</li> <li>■ Suitable for hazardous areas</li> </ul>	Cable length 2 m Cable length 5 m	14086880 14086883		
	Cable socket straight, 4-pin, ingress protection IP69K <ul style="list-style-type: none"> <li>■ Temperature range -40 ... +80 °C</li> <li>■ Not for hazardous areas</li> </ul>	Cable length 3 m Cable length 5 m	14137167 14137168		
	Angled socket, 4-pin, ingress protection IP67 <ul style="list-style-type: none"> <li>■ Temperature range -20 ... +80 °C</li> <li>■ Suitable for hazardous areas</li> </ul>	Cable length 2 m Cable length 5 m	14086889 14086891		
	Angled socket, 4-pin, ingress protection IP69K <ul style="list-style-type: none"> <li>■ Temperature range -40 ... +80 °C</li> <li>■ Not for hazardous areas</li> </ul>	Cable length 3 m Cable length 5 m	14137169 14137170		



Model	Special features	Order no.
M12 connector	Female angled, 4-pin, ingress protection IP67 Screw connection for conductor cross-section 0.25 ... 0.75 mm <sup>2</sup> (24 ... 18 AWG) Cable gland Pg7, cable outer diameter 4 ... 6 mm <ul style="list-style-type: none"> <li>■ Temperature range -40 ... +80 °C</li> <li>■ Suitable for hazardous areas</li> </ul>	14136815

## Connecting PU-548 programming unit

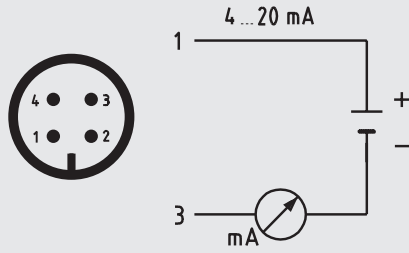


(predecessor, programming unit model PU-448, also compatible)

# Electrical connection

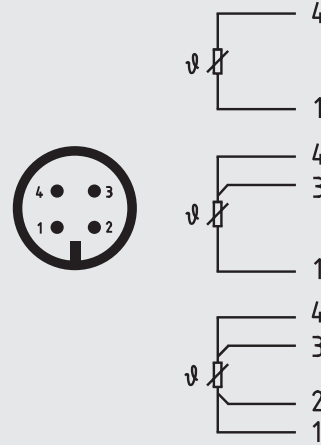
## ■ M12 x 1 circular connector (4-pin)

Output signal 4 ... 20 mA



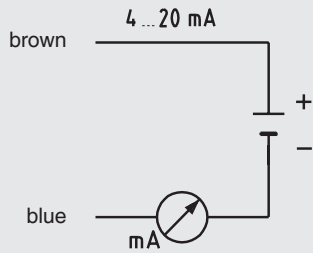
Pin	Signal	Description
1	L+	10 ... 30 V
2	VQ	not connected
3	L-	0 V
4	C	not connected

Pt100 and Pt1000 output signal



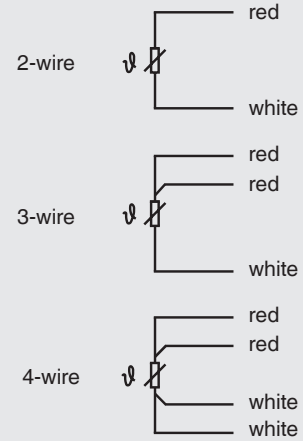
## ■ Directly connected cable

Output signal 4 ... 20 mA



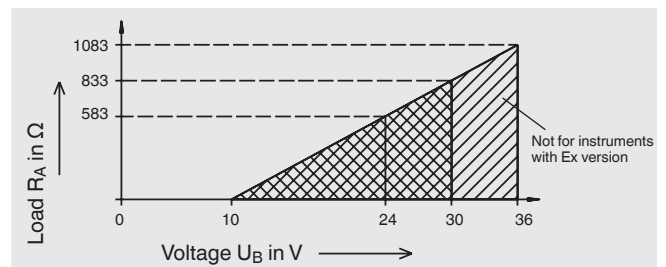
Pin	Signal	Description
<b>Brown</b>	L+	10 ... 30 V
<b>Blue</b>	L-	0 V

Pt100 and Pt1000 output signal















## Load diagram

The permissible load depends on the loop supply voltage. For communication with the instrument with programming unit PU-548, a max. load of 350 Ω is admissible.



## Approvals

Logo	Description	Country
	<b>EU declaration of conformity</b> <ul style="list-style-type: none"> <li>EMC directive <sup>1)</sup> EN 61326 emission (group 1, class B) and interference immunity (industrial application)</li> <li>RoHS directive</li> </ul>	European Union
	<b>ATEX-Richtlinie (option)</b> Hazardous areas Zone 0 gas [II 1G Ex ia IIC T1 ... T6 Ga] Zone 1 mounting to zone 0 gas [II 1/2G Ex ia IIC T1 ... T6 Ga/Gb] Zone 1 gas [II 2G Ex ia IIC T1 ... T6 Gb] Zone 20 dust [II 1D Ex ia IIIC T135 °C Da] Zone 21 mounting to zone 20 dust [II 1/2D Ex ia IIIC T135 °C Da/Db] Zone 21 dust [II 2D Ex ia IIIC T135 °C Db]	
	<b>IECEx (option) - in conjunction with ATEX</b> Hazardous areas Zone 0 gas [Ex ia IIC T1 ... T6 Ga] Zone 1 mounting to zone 0 gas [Ex ia IIC T1 ... T6 Ga/Gb] Zone 1 gas [Ex ia IIC T1 ... T6 Gb] Zone 20 dust [Ex ia IIIC T135 °C Da] Zone 21 mounting to zone 20 dust [Ex ia IIIC T135 °C Da/Db] Zone 21 dust [Ex ia IIIC T135 °C Db]	International
	<b>CSA (option)</b> <ul style="list-style-type: none"> <li>Safety (e.g. electr. safety, overpressure, ...)</li> <li>Hazardous areas Class I, division 1 or 2, groups A, B, C, D T1 ... T6 Class I, zone 0 or 1, IIC Ex/AEx ia IIC T1 ... T6 Ga Class II / III, division 1 or 2, groups E, F, G T1 ... T6 / 135 °C Class II / III, zone 20 or 21, Ex/AEx ia IIIC T135 °C Da</li> </ul>	USA and Canada
	<b>UL (Option)</b> Safety (e.g. electr. safety, overpressure, ...)	USA and Canada
	<b>EAC (option)</b> <ul style="list-style-type: none"> <li>EMC directive <sup>1)</sup></li> <li>Hazardous areas Zone 0 gas [0Ex ia IIC T3/T4/T5/T6] Zone 20 dust [DIP A20 TA 65 °C/95 °C/125 °C]</li> </ul>	Eurasian Economic Community
	<b>GOST (option)</b> Metrology, measurement technology	Russia
	<b>KazInMetr (option)</b> Metrology, measurement technology	Kazakhstan
-	<b>MTSCHS (option)</b> Permission for commissioning	Kazakhstan
	<b>UkrSEPRO (option)</b> Metrology, measurement technology	Ukraine
	<b>DNOP - MakNII (option)</b> <ul style="list-style-type: none"> <li>Mining</li> <li>Hazardous areas Zone 0 gas [II 1G Ex ia IIC T1 ... T6 Ga] Zone 1 mounting to zone 0 gas [II 1/2G Ex ia IIC T1 ... T6 Ga/Gb] Zone 20 dust [II 1D Ex ia IIIC T135 °C Da] Zone 21 mounting to zone 20 dust [II 1/2D Ex ia IIIC T135 °C Da/Db]</li> </ul>	Ukraine
	<b>Uzstandard (option)</b> Metrology, measurement technology	Uzbekistan
	<b>NEPSI (option)</b> Hazardous areas Zone 0 gas [Ex ia IT C T1~T6 Ga] Zone 20 dust [Ex iaD 20 T135]	China

1) Only for built-in transmitter

## Certificates (option)

Certification type	Measuring accuracy	Material certificate
2.2 test report	x	x
3.1 inspection certificate	x	x
DKD/DAkkS calibration certificate	x	-

The different certifications can be combined with each other.

Approvals and certificates, see website

## Patents, property rights

M12 x 1 adapter to DIN EN 175301-803 angular connector  
(001370985)

## Ordering information

Model / Design / Output signal / Transmitter temperature unit / Process temperature / Transmitter initial value / Transmitter end value / Process connection / Sensor diameter / Insertion length A (U<sub>1</sub>) or A (U<sub>2</sub>) / Neck length N (M<sub>H</sub>) / Accessories / Certificates

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